#### Notes

 Please read O'Brien, Bargteil and Hodgins, "Graphical modeling and animation of ductile fracture", SIGGRAPH'02

# Plasticity

- · Recall we split the current strain into
  - an elastic part (will vanish when applied forces removed and system comes to rest)
  - and a plastic part (permanent)
- Stress is computed just from elastic strain (and its rate of change)
- We need rules for **when** plastic strain changes, and **how fast** 
  - In multiple dimensions this isn't trivial

## Yield criteria

- Lots of complicated stuff happens when materials yield
  - Metals: dislocations moving around
  - Polymers: molecules sliding against each other
  - Etc.
- Difficult to characterize exactly when plasticity (yielding) starts
  - Work hardening etc. mean it changes all the time too
- Approximations needed
  - Big two: Tresca and Von Mises

# Yielding

- First note that shear stress is the important quantity
  - Materials (almost) never can permanently change their volume
  - Plasticity should ignore volume-changing stress
- So make sure that if we add kl to  $\sigma$  it doesn't change yield condition

#### **Tresca yield criterion**

- This is the simplest description:
  - Change basis to diagonalize  $\boldsymbol{\sigma}$
  - Look at normal stresses (i.e. the eigenvalues of  $\boldsymbol{\sigma})$
  - No yield if  $\sigma_{max}$ - $\sigma_{min} \le \sigma_{Y}$
- Tends to be conservative (rarely predicts yielding when it shouldn't happen)
- But, not so accurate for some stress states
  - Doesn't depend on middle normal stress at all
- Big problem (mathematically): not smooth

# **Von Mises yield criterion**

• If the stress has been diagonalized:

$$\frac{1}{\sqrt{2}}\sqrt{\left(\sigma_{1}-\sigma_{2}\right)^{2}+\left(\sigma_{2}-\sigma_{3}\right)^{2}+\left(\sigma_{3}-\sigma_{1}\right)^{2}}\leq\sigma_{Y}$$

- More generally:  $\sqrt{\frac{3}{2}}\sqrt{\left\|\sigma\right\|_{F}^{2}-\frac{1}{3}Tr(\sigma)^{2}} \leq \sigma_{Y}$
- This is the same thing as the Frobenius norm of the deviatoric part of stress
  - i.e. after subtracting off volume-changing part:

```
\sqrt{\frac{3}{2}} \left\| \boldsymbol{\sigma} - \frac{1}{3} Tr(\boldsymbol{\sigma}) \boldsymbol{I} \right\|_{F} \leq \boldsymbol{\sigma}_{Y}
```

#### Linear elasticity shortcut

- For linear (and isotropic) elasticity, apart from the volume-changing part which we cancel off, stress is just a scalar multiple of strain
  - (ignoring damping)
- So can evaluate von Mises with elastic strain tensor too (and an appropriately scaled yield strain)

## **Perfect plastic flow**

- Once yield condition says so, need to start changing plastic strain
- The magnitude of the change of plastic strain should be such that we stay on the yield surface
  - I.e. maintain f(σ)=0 (where f(σ)≤0 is, say, the von Mises condition)
- The direction that plastic strain changes isn't as straightforward
  Af
- "Associative" plasticity:  $\dot{\varepsilon}_p = \gamma \frac{\partial f}{\partial \sigma}$

#### Algorithm

- After a time step, check von Mises criterion: is  $f(\sigma) = \sqrt{\frac{3}{2}} \|dev(\sigma)\|_F - \sigma_Y > 0$ ?
- If so, need to update plastic strain:

$$\varepsilon_{p}^{new} = \varepsilon_{p} + \gamma \frac{\partial f}{\partial \sigma}$$
$$= \varepsilon_{p} + \gamma \sqrt{\frac{3}{2}} \frac{dev(\sigma)}{\|dev(\sigma)\|}$$

 with γ chosen so that f(σ<sup>new</sup>)=0 (easy for linear elasticity)

### Work hardening

- · May well not need it for graphics
- · But just in case, the simplest model:
  - Change yield stress to σ<sub>Y0</sub>+Kα where α=0 initially (K is the "isotropic hardening modulus")
  - · Change yield von Mises yield condition to

$$\sqrt{\frac{3}{2}} \left\| dev(\sigma) - \beta \right\|_F - \sigma_Y \le 0$$

• where  $\beta$  is the centre of the yield surface, initially 0  $\varepsilon_p^{new} = \varepsilon_p + \gamma \frac{dev(\sigma) - \beta}{\|dev(\sigma) - \beta\|_F}$ 

 $\varepsilon_{p}^{new} = \varepsilon_{p} + \gamma \frac{aev(\sigma) - p}{\|dev(\sigma) - \beta\|_{F}}$   $\alpha^{new} = \alpha + \gamma$  $\beta^{new} = \beta + \frac{2}{3}\gamma H \frac{dev(\sigma) - \beta}{\|dev(\sigma) - \beta\|_{F}}$ 

#### Creep

- Instead of instantaneously changing plastic strain in response to changing stress, let it change in time
- Elastic strain then decays exponentially
  - To zero: Maxwell fluid
  - To some fixed lower limit: more general
- If creep is a large effect, fixed mesh Lagrangian methods are bad
- If creep is small, maybe not necessary to include in animation

## Viscoelasticity

- Some materials don't really have an elastic regime
  - As soon as you apply force, creep deformation begins
- Over long time, behave like a fluid
  - No shear forces resisted
- Over short time, behave like a solid
  - Bounce elastically
- Called "viscoelastic"
  - Confused sometimes with regular elastic materials with damping (a.k.a. viscosity)
  - Everyday examples:
  - Cornstarch/water
  - Silly putty

#### Fracture

- If no plasticity before fracture occurs, called "brittle" (otherwise, "ductile")
- Much of engineering literature concerned with crack propagation
  - Once a fracture has started, how fast does it propagate, how much energy or force is needed to continue it, ...
- For graphics just concerned with when fracture occurs, and how to implement it
  - Elastoplastic modeling handles the rest

#### **Stress on elements**

- Easiest approach: loop over elements looking at stress
  - Compare max eigenvalue of stress to tensile fracture threshold (usually assume no fracture in compression)
  - Associated eigenvector should be normal to new fracture surface
- But how do we put in that fracture surface?

#### **Fracturing elements**

- There isn't an obvious place in the element to choose the plane to go
- Generally will want it to meet up with cracks in neighbouring elements...
- Do not want to arbitrarily split element (can get slivers)
- Instead:
  - Pick element face whose normal is closest to eigenvector
  - · Mark that face as separated
  - Check corners of face to see if separated, duplicate if so (splitting up mass appropriately)

### **Separating faces**

- Related to engineering "cohesive surface elements" (where crack path is known)
- Check for separated nodes based on graph connectedness:
  - Form graph where each vertex is an incident element, edges correspond to non-separated faces
  - If the graph has more than component, node must be split, one copy for each component
  - Split the mass up according to volumes/densities of incident tets

#### **Fracture surface**

- Problem: looks terrible if underlying mesh is regular
  - Not so great even if mesh is irregular but coarse
- Can be alleviated in rendering by changing fracture surface to a fractally-roughened higher detail surface
  - See Smith, Witkin, Baraff "Fast and controllable simulation of the shattering of brittle objects", Eurographics'01

#### **Node-based fracture**

- Need a fracture criterion evaluated at nodes instead of elements
- But stress doesn't "live" there
- Simple approach:
  - use an average of stresses on surrounding elements, perform test as before
- More complex: form "separation tensor"
  - See O'Brien and Hodgins for details
  - Basic idea: split stress in each element into tensile and compressive parts (use signs of eigenvalues)
  - · Get tensile and compressive forces on nodes
  - · Form separation tensor from these

### **Introducing fracture surface**

- Eigenvector gives normal to new fracture surface
- Also want fracture surface to pass through node: so begin by duplicating the node
- This will split up the neighbouring elements need to remesh (and eliminate T-junctions)
- Need to be careful to avoid slivers: if fracture plane passes very close by another node, snap it to the node and avoid the sliver
- Redistribute mass of the original node to the two copies

### **Rigid shortcut**

- For brittle fracture, generally don't see (or care about) deformation
  - So animate pieces as rigid bodies, but when collisions occur, evaluate internal stress to see about fractures
  - See Müller, et al., "Real-time simulation of deformation and fracture of stiff materials", 2001

## Collisions

- Note that when fracture occurs, bits of material are exactly touching
- Can cause difficulties for "robust" algorithms (that assume and maintain separation between objects)
- Generally need to either artificially separate at fracture, or allow for small interpenetration

### **Other material effects**

- Heat: any material property could be made temperature dependent
  - Need to solve auxiliary heat equation to let heat diffuse through material:

$$\frac{\partial T}{\partial t} = \nabla \cdot \left( k \nabla T \right)$$

- Unless k is very small, best to do this with implicit methods (Backward Euler typically)
- Use FVM (or equivalent linear FEM)
- Conductivity k can be just a constant number (get Laplacian) or could be a SPD tensor...
- [yield stress]
- [thermal stress]